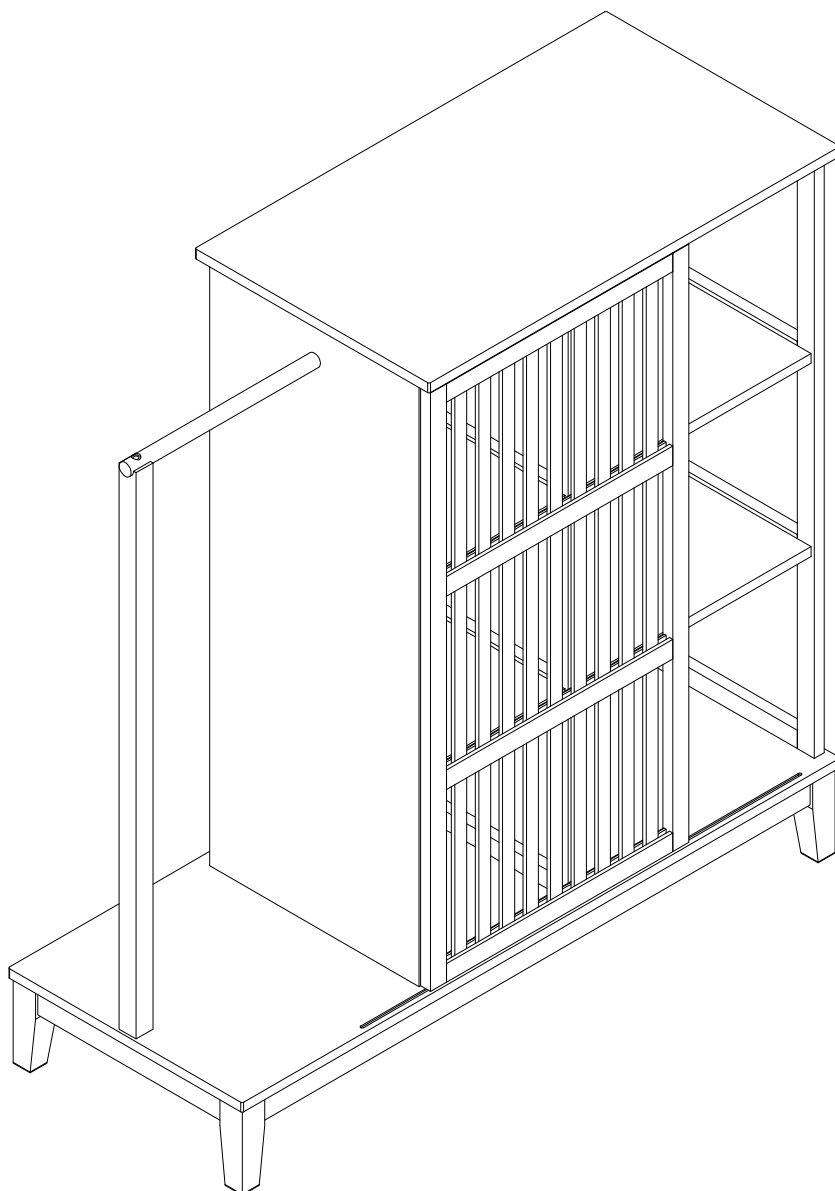
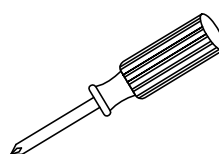
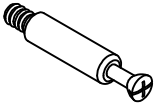
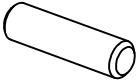
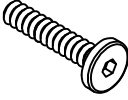
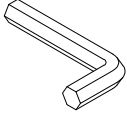
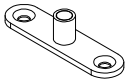
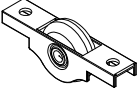
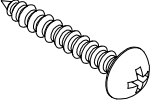
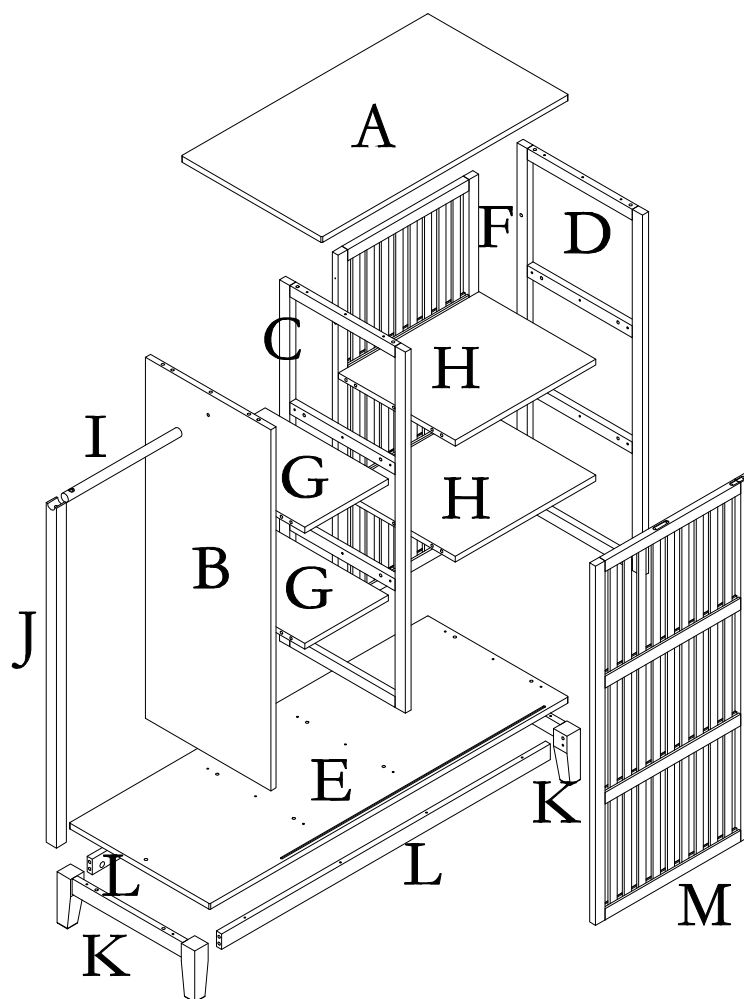


40-m



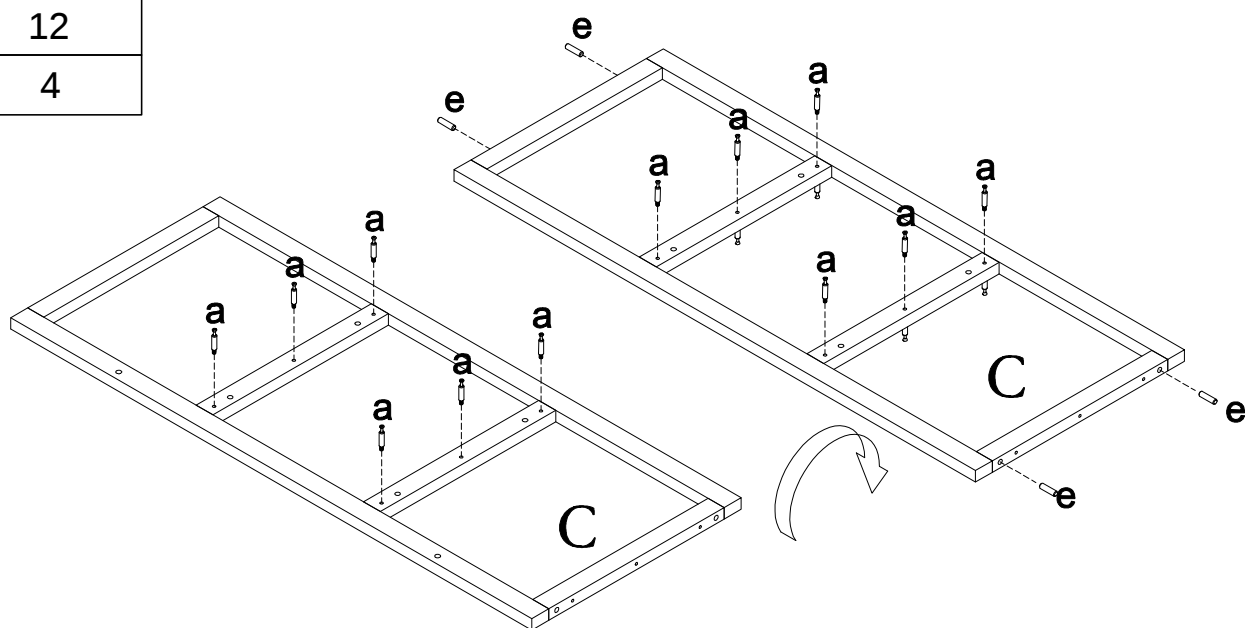
a×31pcs(+2) 	b×31pcs(+2) 	c×4pcs 	d×8pcs(+1) 	e×40pcs(+2) 
f×3pcs 	g×1pc 	h×2pcs 	i×2pcs 	j×27pcs(+2) 

Ax1	Bx1	Cx1	Dx1	Ex1	Fx1
Gx2	Hx2	Ix1	Jx1	Kx2	Lx2
Mx1					

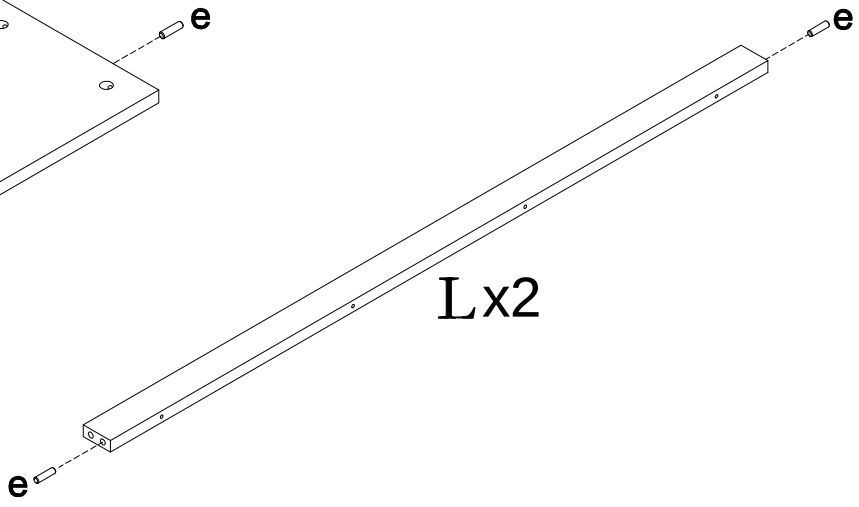
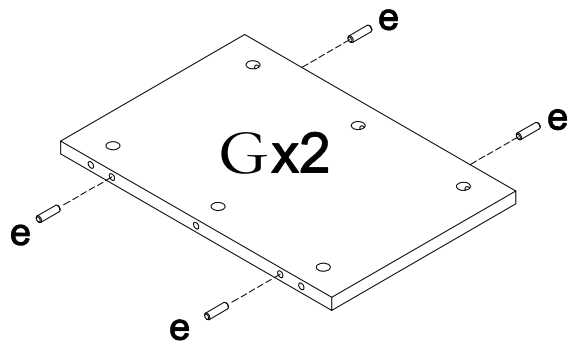
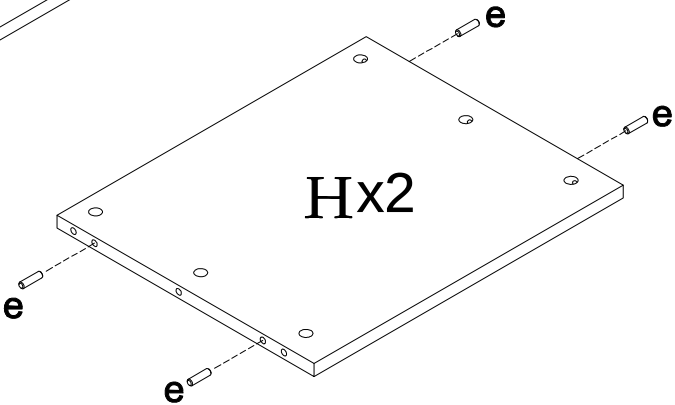
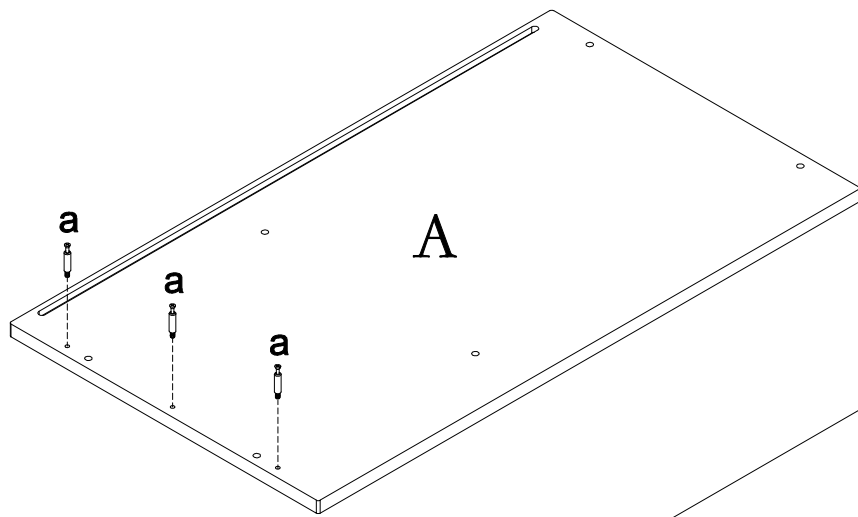
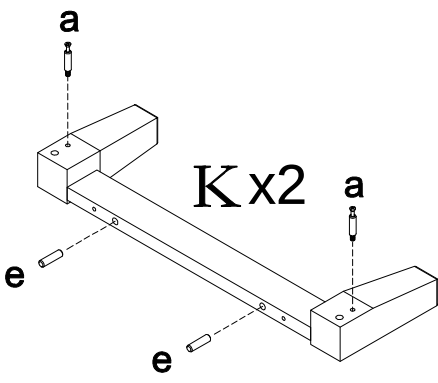


Schritt 1

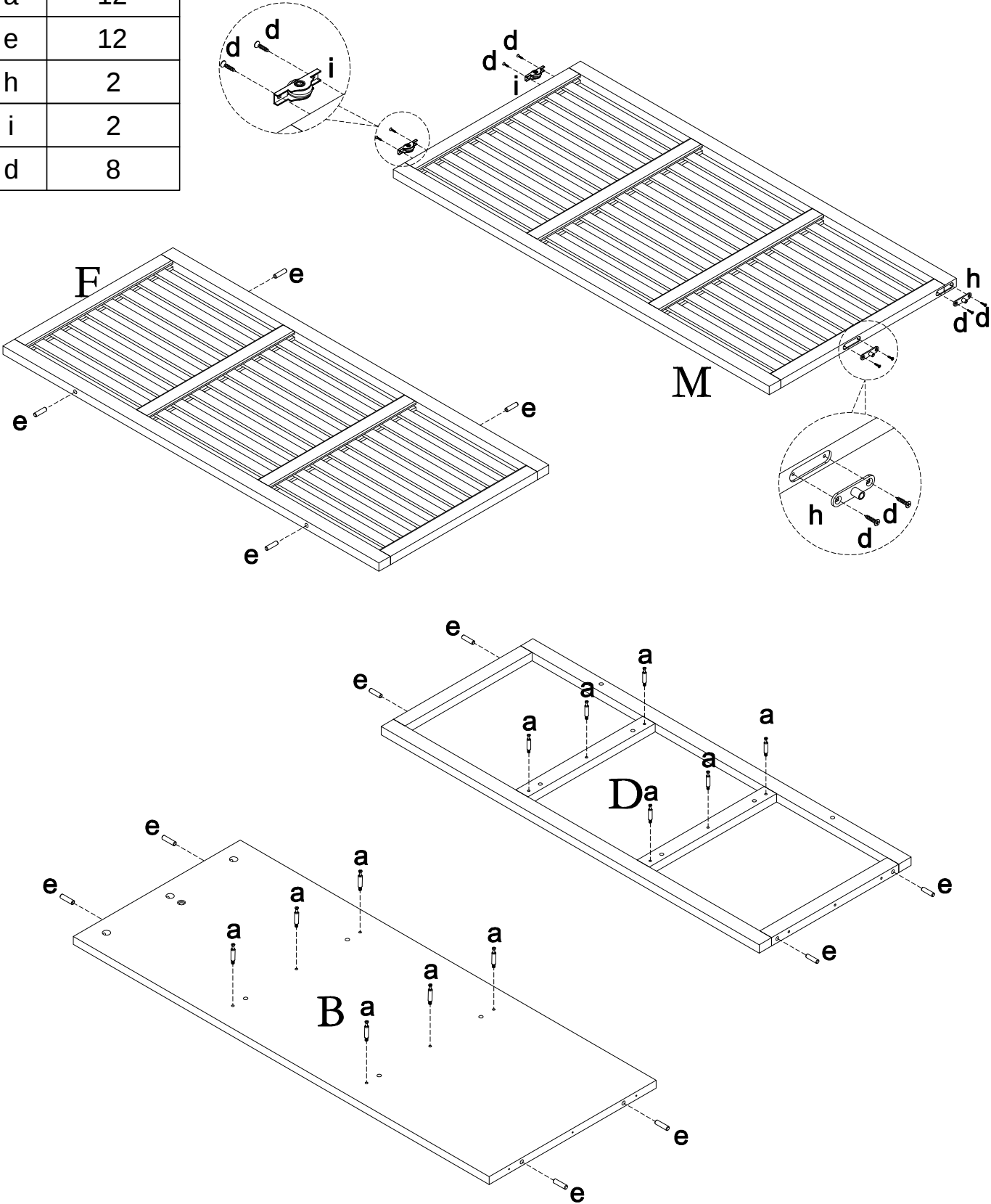
NR.	Menge
a	12
e	4



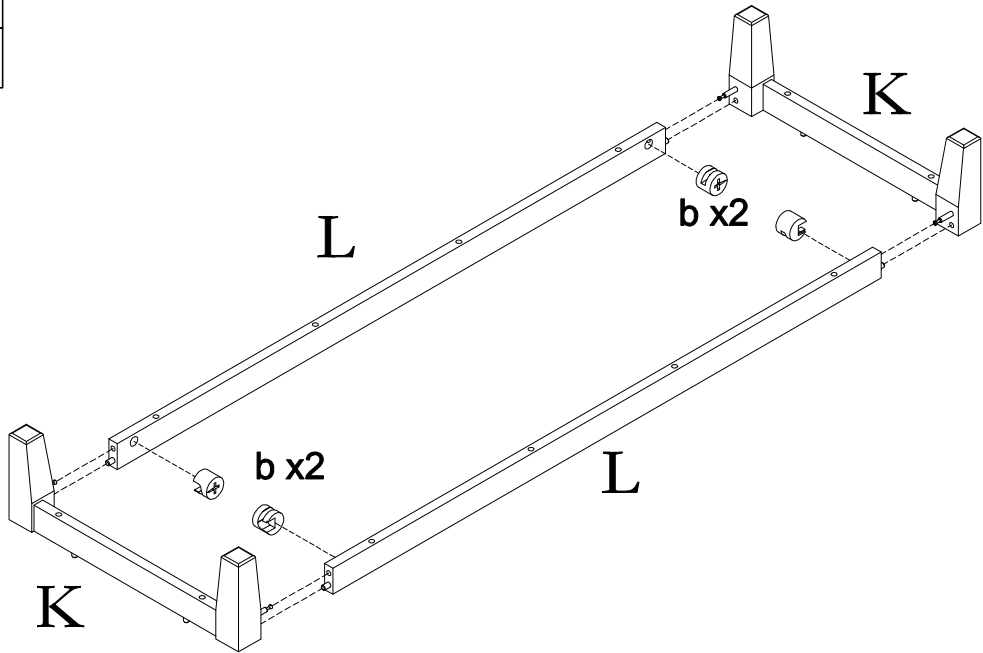
Schritt 2	
NR.	Menge
a	7
e	24



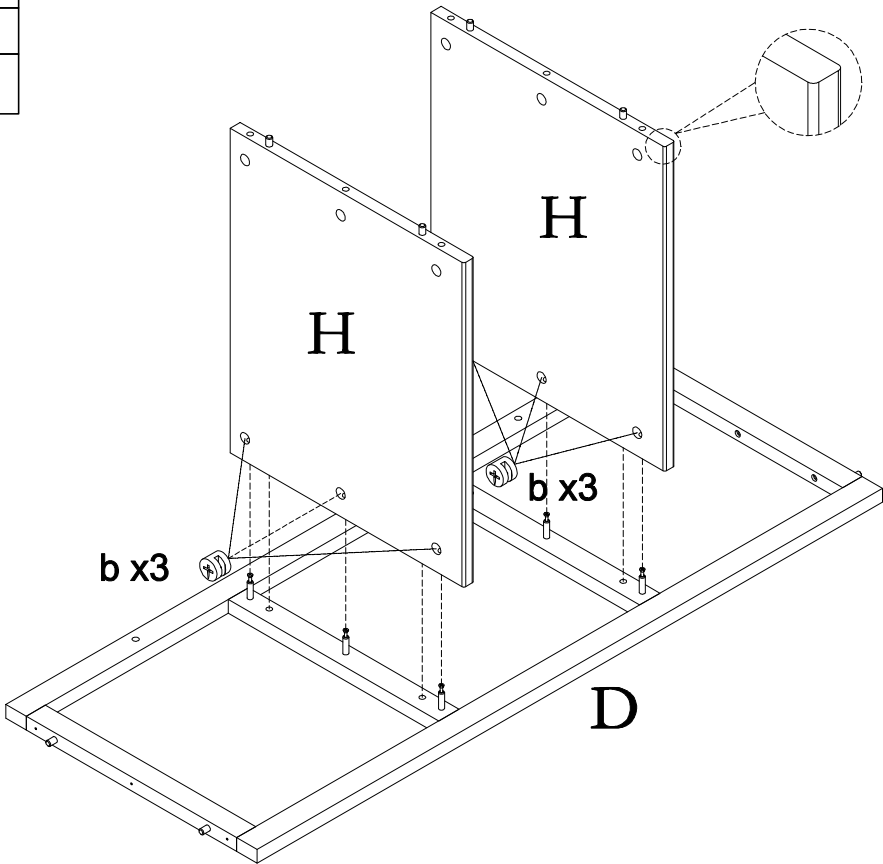
Schritt 3	
NR.	Menge
a	12
e	12
h	2
i	2
d	8



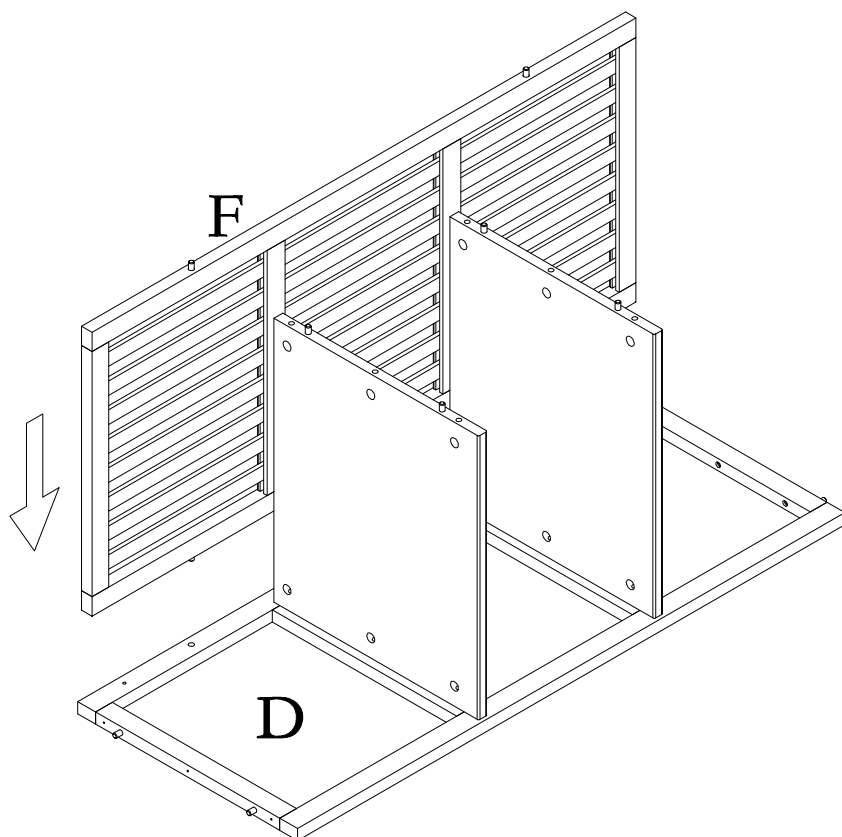
Schritt 4	
NR.	Menge
b	4



Schritt 5	
NR.	Menge
b	6

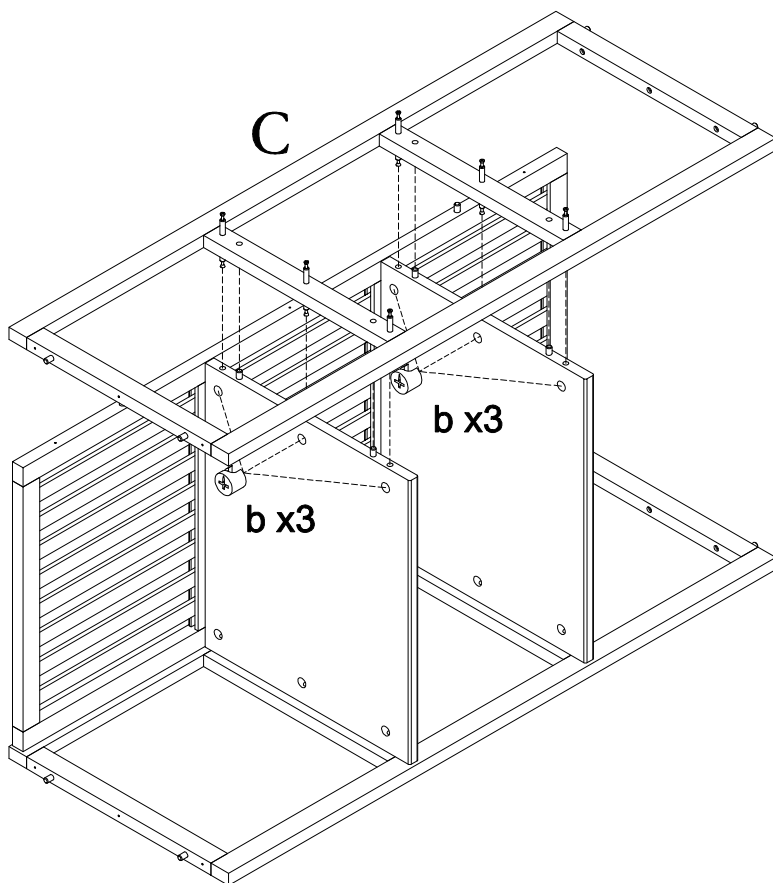


Schritt 6

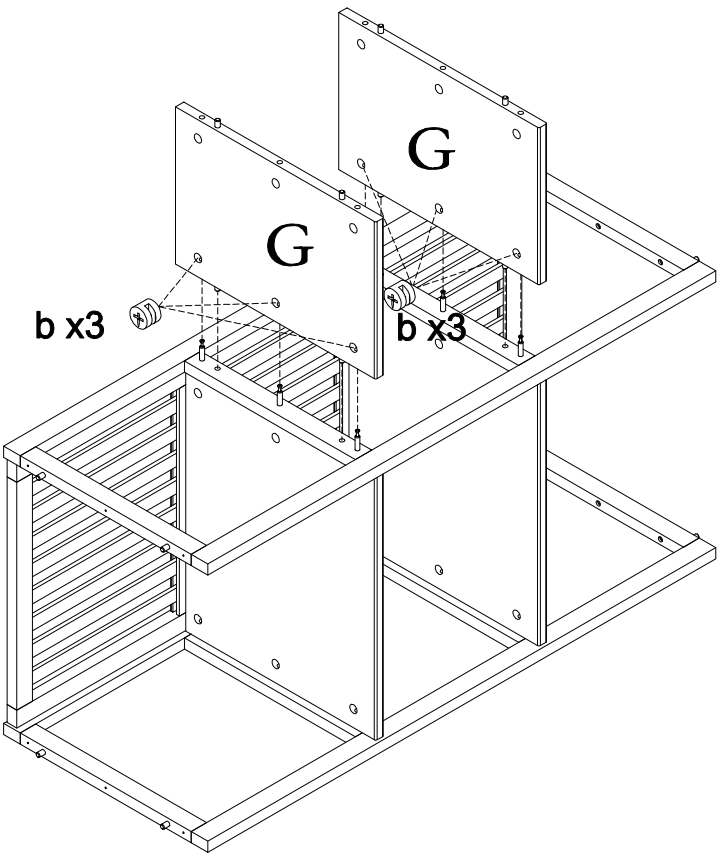


Schritt 7

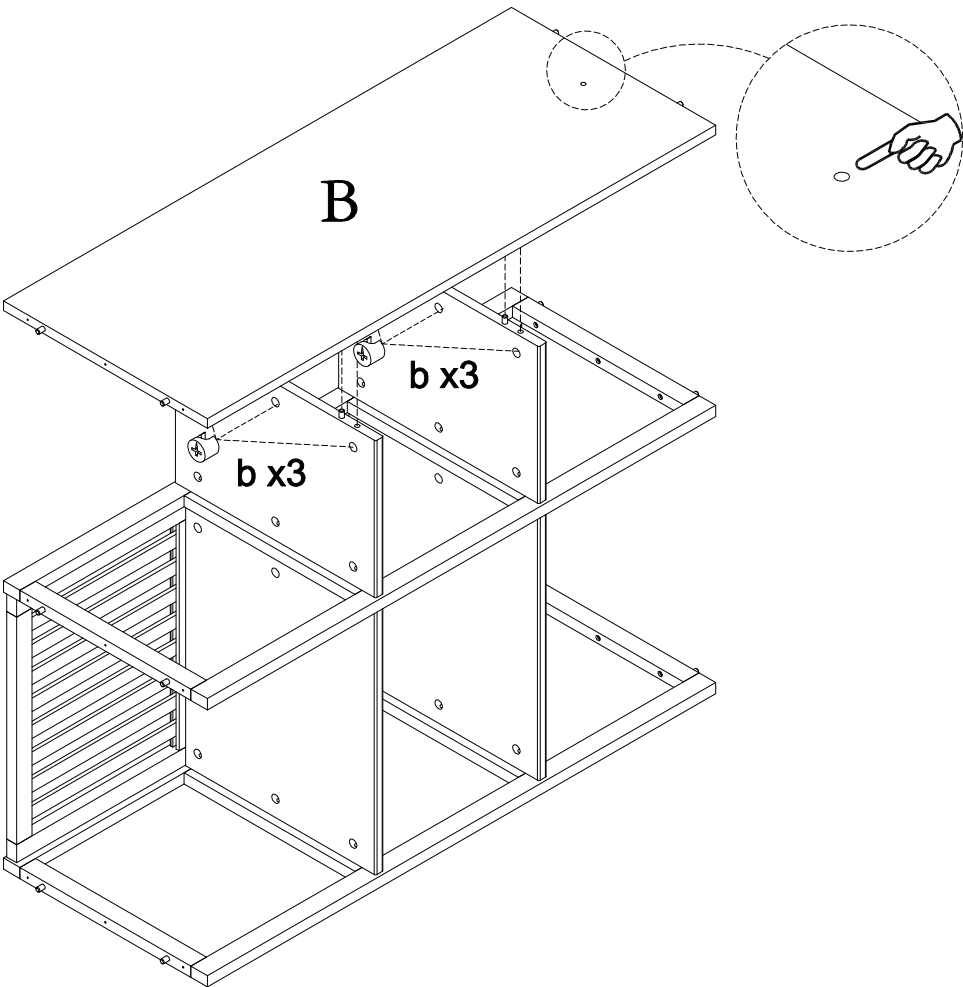
NR.	Menge
b	6



Schritt 8	
NR.	Menge
b	6

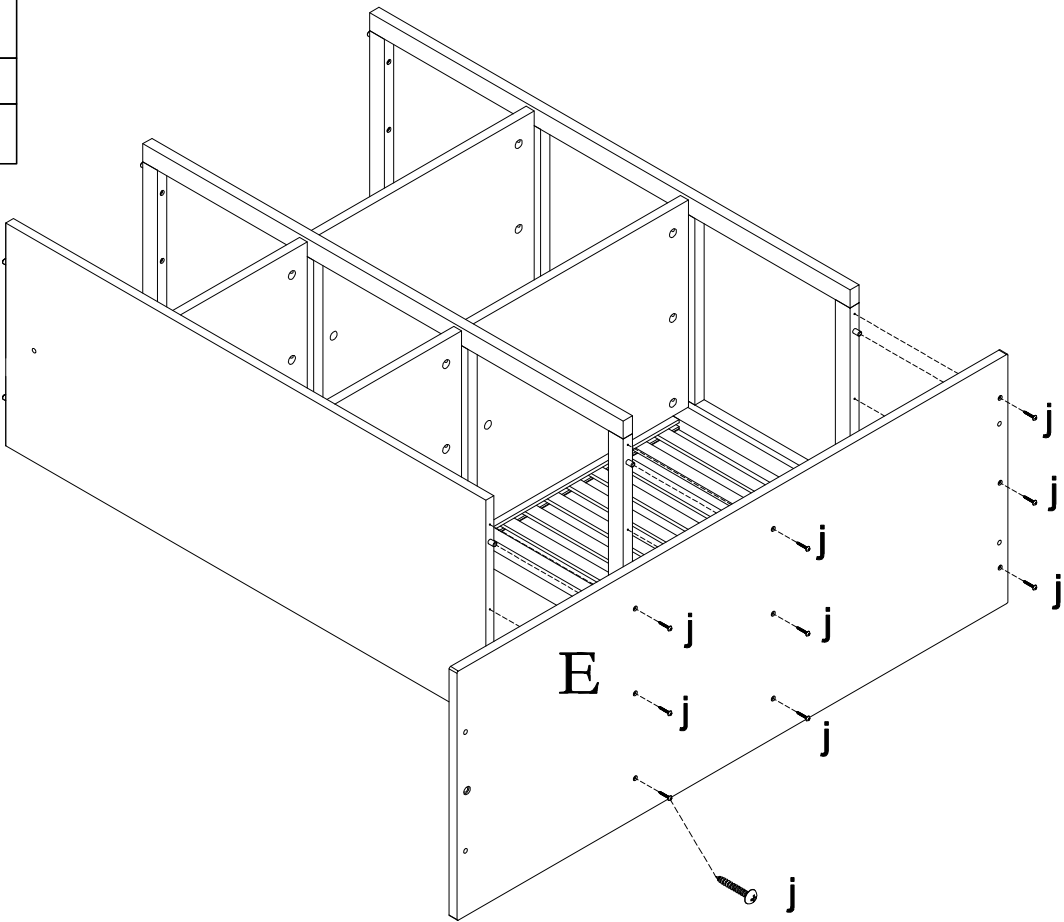


Schritt 9	
NR.	Menge
b	6



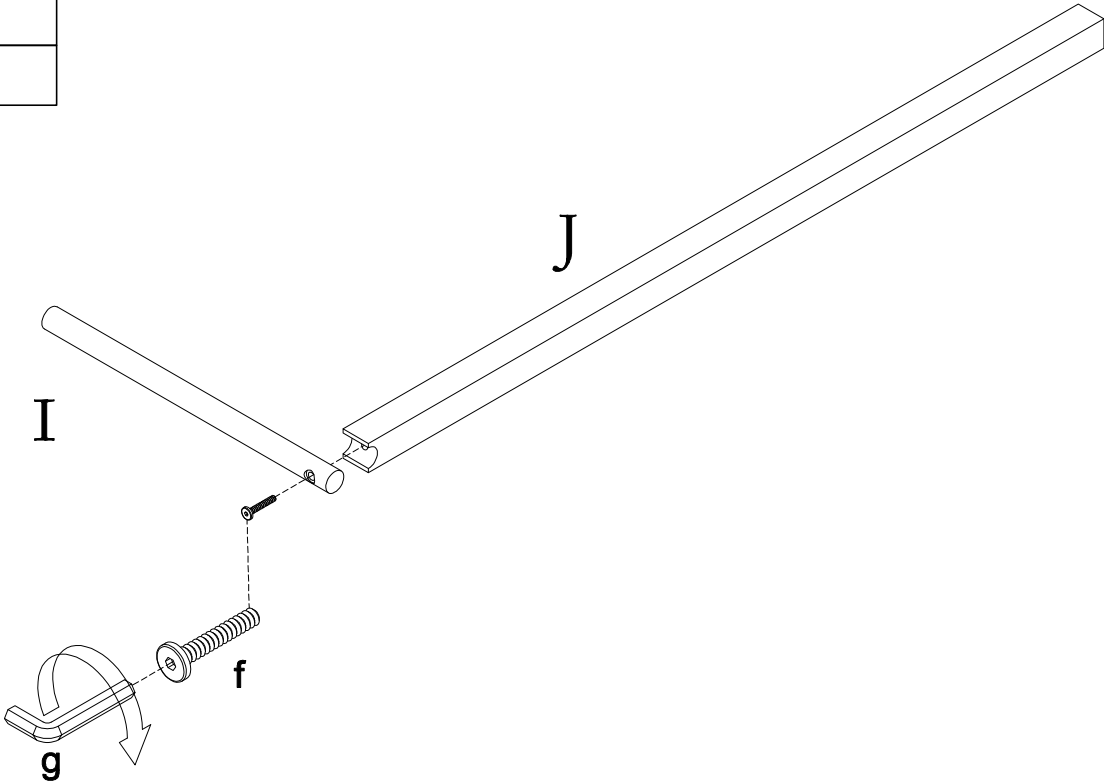
Schritt 10

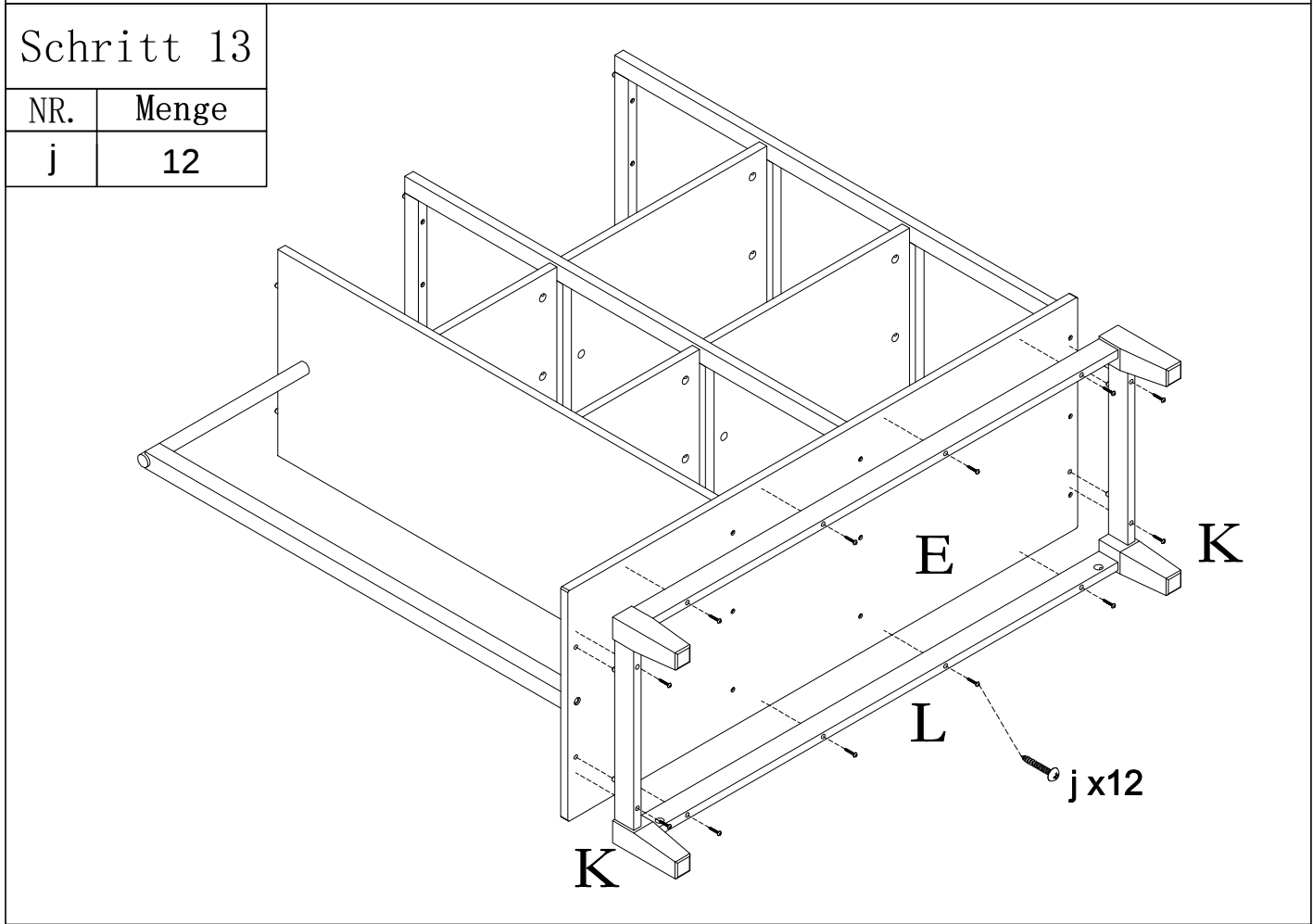
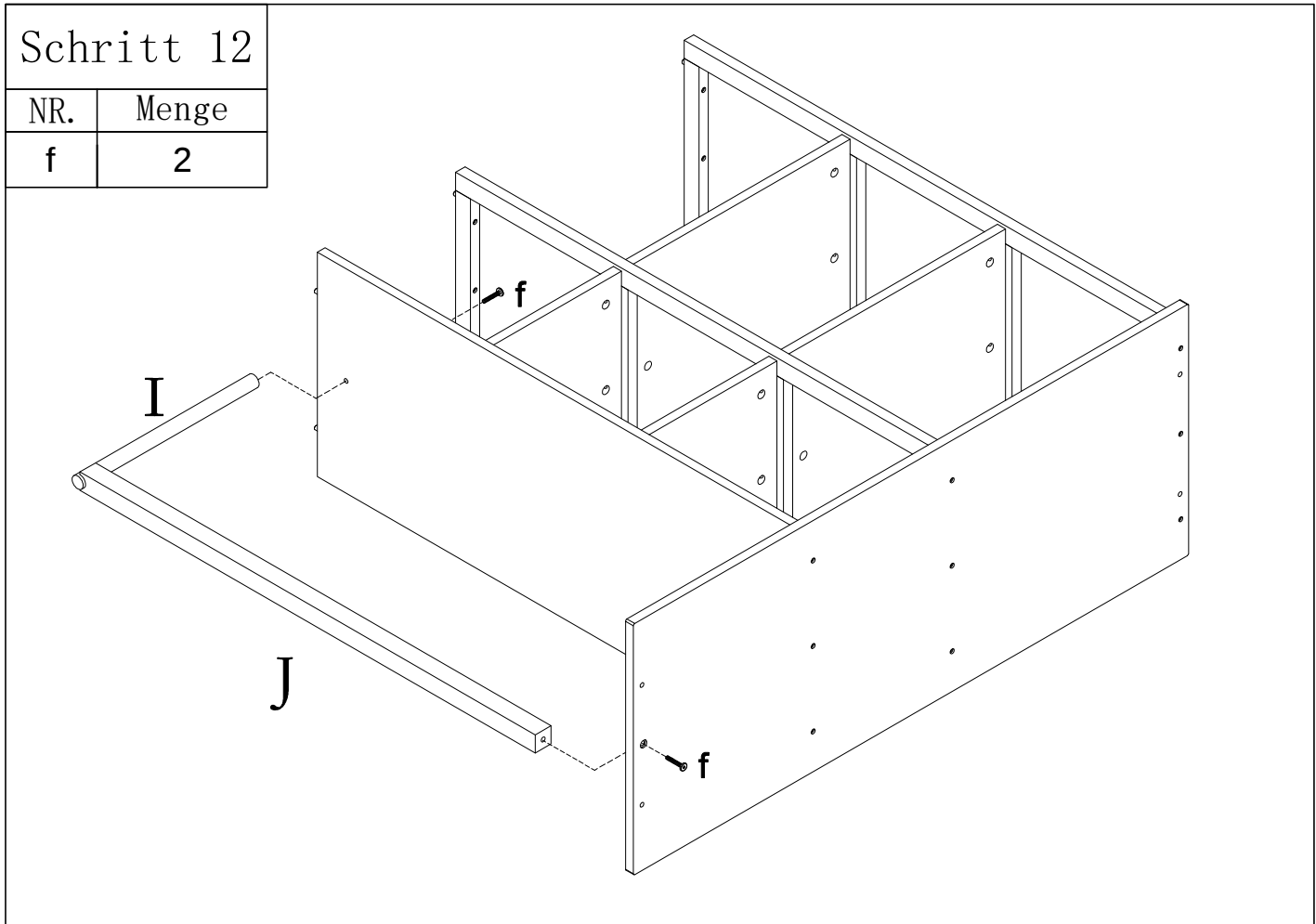
NR.	Menge
j	9



Schritt 11

NR.	Menge
f	1
g	1





Schritt 14

NR.	Menge
b	3
j	6
c	4

